



ABSTRACT OF THE DISCLOSURE

A method for the production of a forged piston for an internal combustion engine, having a combustion depression provided on the piston head. The piston is formed from a first cylindrical unmachined part having at least one flat face made of oxidation-resistant steel and a second cylindrical unmachined part having at least one flat face made of hot-forgable steel, with the same diameters (d), in each instance. The two parts are forged to produce a piston blank, causing the combustion depression to be formed from oxidation-resistant steel. The piston blank is finished via machining. The unmachined parts are brought together at their faces and aligned with respect to their diameters, so that the faces form a minimal projection and parting. Subsequently, the parting is completely closed from the outside, by a weld seam that runs over the circumference.